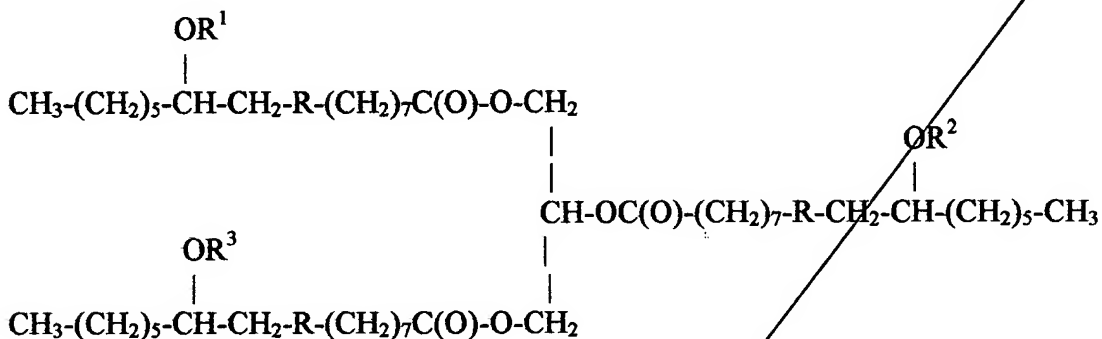


## Claims

We claim:

- Sub. a2> 1. A process for dispersing particulate which comprises mixing an effective dispersing amount of a phosphated triglyceride conforming to the following structure



wherein;

R is selected from the group consisting of  $-(\text{CH}_2)_2-$  and  $-\text{CH}-\text{CH}-$ ;

$\text{R}^1$  is  $-\text{P}(\text{O})-(\text{OH})_2$ ;

$\text{R}^2$  and  $\text{R}^3$  are independently selected from the group consisting of H and  $-\text{P}(\text{O})-(\text{OH})_2$

with a particulate selected from the group consisting of bismuth oxychloride, titanium dioxide, zinc oxide, ferric oxide, ferric titanated mica, fumed silica, spherical silica, polymethylmethacrylate, micronized teflon, boron nitride, acrylate copolymers, aluminum silicate, aluminum starch octenylsuccinate, bentonite, calcium silicate, cellulose, chalk, corn starch, diatomaceous earth, fuller's earth, glyceryl starch, hectorite, hydrated silica, kaolin, magnesium aluminum silicate, magnesium trisilicate, maltodextrin, montmorillonite, microcrystalline cellulose, rice starch, silica, talc, mica, titanium dioxide, zinc laurate, zinc myristate, zinc rosinate, alumina, attapulgite, calcium

Sub. 22 carbonate, calcium silicate, dextran, kaolin, nylon, silica silylate, silk powder, sericite, soy flour, tin oxide, titanium hydroxide, trimagnesium phosphate, walnut shell powder, or mixtures thereof and optionally milling, grinding, or homogenizing the mixture.

2. A process of claim 1 wherein said effective dispersing concentration of phosphated castor ranges from 1 to 50% by weight.

3. A process of claim 1 wherein R is  $-\text{CH}=\text{CH}-$ .

4. A process of claim 2 wherein  $\text{R}^2$  and  $\text{R}^3$  are H.

5. A process of claim 2 wherein  $\text{R}^2$  is  $-\text{P}(\text{O})-(\text{OH})_2$  and  $\text{R}^3$  is H.

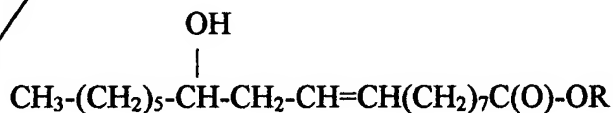
6. A process of claim 3 wherein  $\text{R}^2$  and  $\text{R}^3$  are both  $-\text{P}(\text{O})-(\text{OH})_2$ .

7. A process of claim 1 wherein R is  $-(\text{CH}_2)_2-$ .

8. A process of claim 7 wherein  $\text{R}^2$  and  $\text{R}^3$  are H.

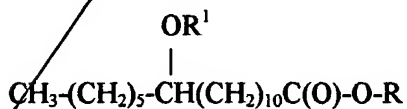
9. A phosphated compound of claim 7 wherein  $\text{R}^2$  and  $\text{R}^3$  are both  $-\text{P}(\text{O})-(\text{OH})_2$ .

10. A process for dispersing particulate which comprises mixing an effective dispersing amount of a phosphated ester selected from the group consisting of



wherein R is  $\text{CH}_3-(\text{CH}_2)_n-$  and n is an integer ranging from 5 to 21;

and



Sub. A2

$$R^1 \text{ is } -P(O)-(OH)_2$$

n is an integer ranging from 5 to 21;

with a particulate selected from the group consisting of bismuth oxychloride, titanium dioxide, zinc oxide, ferric oxide, ferric titanated mica, fumed silica, spherical silica, polymethylmethacrylate, micronized teflon, boron nitride, acrylate copolymers, aluminum silicate, aluminum starch octenylsuccinate, bentonite, calcium silicate, cellulose, chalk, corn starch, diatomaceous earth, fuller's earth, glyceryl starch, hectorite, hydrated silica, kaolin, magnesium aluminum silicate, magnesium trisilicate, maltodextrin, montmorillonite, microcrystalline cellulose, rice starch, silica, talc, mica, titanium dioxide, zinc laurate, zinc myristate, zinc rosinate, alumina, attapulgite, calcium carbonate, calcium silicate, dextran, kaolin, nylon, silica silylate, silk powder, sericite, soy flour, tin oxide, titanium hydroxide, trimagnesium phosphate, walnut shell powder, or mixtures thereof and optionally milling, grinding, or homogenizing the mixture.

Year	1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100
1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	